

Subject: Make a Serial Programming Cable

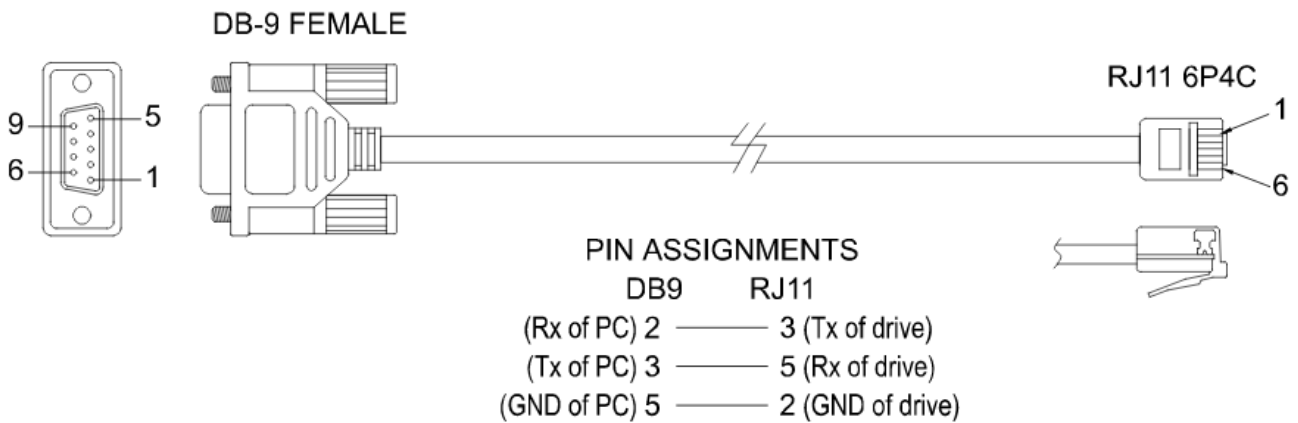
Applies to: All programmable drives

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Description

If you lost the serial programming cable for your MOONS' programmable drive, you can purchase one from your nearest MOONS' distributor. Visit our web site at <http://www.moonsindustries.com> and request a quotation.

If you need to make a programming cable in a hurry you can use the diagram below as a guide. You'll need a female DB-9 connector, a modular RJ11 (6P4C) connector, and three conductors. We recommend limiting the cable length to 10 feet or less. Follow the pin assignments below to make the connections between the DB-9 and RJ11 connectors.



For further assistance with your drive please contact MOONS' at www.moonsindustries.com.